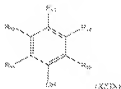


ABSTRACT OF THE DISCLOSURE

A method of preparing a phenolic polymer comprising, a) protecting at least one hydroxy group of a substituted or unsubstituted phenol represented by "Structural Formula (XII)"



wherein R_1 , R_2 , R_3 , R_4 , R_5 and R_6 are independently H , $-CO_2$, $-NH$, $-SH$, a substituted or unsubstituted alkyl or aryl group, a substituted or unsubstituted alkoxyphenyl or aryloxyphenyl group, a substituted or unsubstituted alkoxy group or a substituted or unsubstituted carbonyl acid group, or R_1 , R_2 , R_3 , R_4 or R_5 , in conjunction with an adjacent R_1 , R_2 , R_3 , R_4 or R_5 , forms a substituted or unsubstituted alkoxyphenyl group, provided that at least one of R_1 , R_2 , R_3 , R_4 and R_5 is a $tert$ butyl group; 1- alkoxy-2-carboxylic acid or ester thereof; a substituted or unsubstituted alkoxy-eno alkoxy group or a substituted or unsubstituted alkoxyphenyl group; at least one of R_1 , R_2 , R_3 , R_4 and R_5 is a hydroxyl group, and at least one of R_1 , R_2 , R_3 , R_4 and R_5 is H , with a protecting group; whereas thereby obtaining one or more protected hydroxy groups; and b) polymerizing the substituted or unsubstituted phenol, thereby obtaining the phenolic polymer.